Whats Included:
1 each Centering Disc
4 each Marking Pins
1 each 1/4" Centering Pin
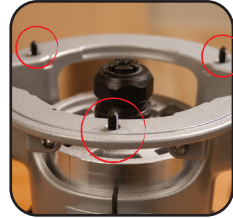4 each Long Mounting Screws

Items You Will Need:
Screwdriver
Rubber or Dead Blow Mallet
Various Sized Drill Bits
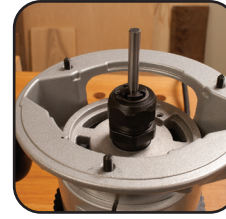82° Countersink Drill Bit

Step 1

Unplug the router from your outlet. With a screw driver, remove the base plate off of your router.

Step 2

Thread the marking pins into the mounting screw holes of your router base with the pointed ends out. Make sure that the marking pins are equal in height.

Step 3

Install a 1/4" collet into your router. Insert the 1/4" centering pin into the 1/4" router collet and secure with wrench.

Step 4

Press the centering disc into the opening of your router plate.
Note: the disc is designed to work with router plate openings with a recessed size of 1-3/8"

Step 5

With the centering disc installed, slide the router plate down on to the 1/4" centering pin, so that the plate is resting on the marking pins. Postion the router plate so your router handles and switches are correctly set in relation to the plate.

Step 6

Lightly tap on the router plate in the general area above the marking pins with a rubber or dead blow mallet. This will transfer the position of the marking pins to the bottom of the plate.
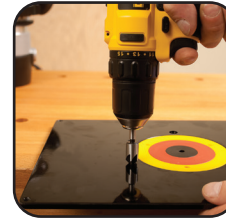
Step 7

Remove the plate from the centering pin and router. With the plate upside down drill* the correct size holes into the router plate.
*Please Note: Standard drill bits tend to walk when drilling. To fix this, start drilling the holes with a bit small enough to fit into the mark, continue stepping up the size of the bit until the desired hole size is achieved.

Step 8

Flip plate over to the top side and countersink the holes so that the head of the mounting screw is just below the surface of the top of the router plate.
(*For best results use an 82° countersink bit and drill at a higher speed*).

Step 9

Remove the marking pins from the router base. Place the router plate back on to the router and secure with your original base plate screws.
Please Note: if your original base plate screws are too short use the longer screws that came with the EZ-Align kit.

Router Plate Centering System Instructions

Please read and fully understand your owners manual and safety precautions for your router before proceeding.

FULTON

WOODWORKING TOOLS AND ACCESSORIES

Fulton™ Woodworking Tools & Accessories
P.O. Box 921487
Norcross GA 30010
www.fultonwoodworkingtools.com